The best way to block a student from your Moodle course is to suspend

For each student listed in Administration → Course Administration → Users → Enrolled users, there are three icons, numbered from left to right below, which can be used to prevent a student from working in your Moodle course. Please use only icon number 2, the round “gear” one, which changes the status from “active” to “suspended.” Otherwise your blocked or un-enrolled students will reappear every time the “batch enroll” process runs, unless they have been officially dropped from your course in Datatel.

(Do not use)
1. Removes role from user

(Use only this one)
2. Changes the status to “suspended”

(Do not use)
3. Unenrolls student from course